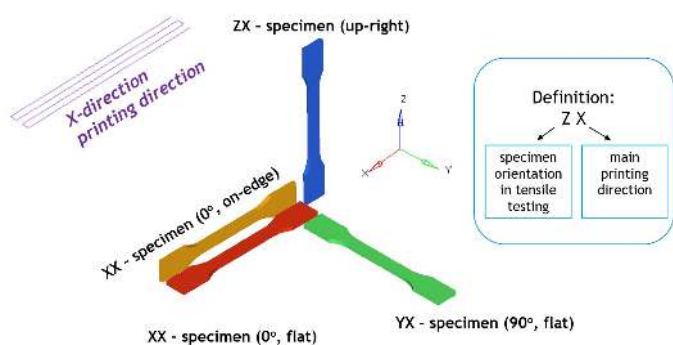


Arnitel® ID2060-HT TPC

3D printing grade, 100% Recyclable, for High Temperature Applications

Print Date: 2021-02-27



Properties	Typical Data	Unit	Test Method
Mechanical properties (injection molded)			
	Value		
Stress at break	32	MPa	ISO 527-1/-2
Strain at break	>50	%	ISO 527-1/-2
Charpy impact strength (+23°C)	N	kJ/m ²	ISO 179/1eU
Mechanical Properties (3D printed)			
	Value		
Tensile modulus (X-X direction, flat)	230	MPa	Sim. to ISO 527-1/-2
Tensile modulus (X-X direction, on-edge)	240	MPa	Sim. to ISO 527-1/-2
Tensile modulus (Z-X direction, up-right)	220	MPa	Sim. to ISO 527-1/-2
Stress at break (X-X direction, flat)	21	MPa	Sim. to ISO 527-1/-2
Stress at break (X-X direction, on-edge)	35	MPa	Sim. to ISO 527-1/-2
Stress at break (Z-X direction, up-right)	20	MPa	Sim. to ISO 527-1/-2
Strain at break (X-X direction, flat)	245	%	Sim. to ISO 527-1/-2
Strain at break (X-X direction, on-edge)	510	%	Sim. to ISO 527-1/-2

Akulon®, Arnite®, Arnitel®, EcoPaXX®, ForTii®, Novamid®, Stanyl® and Xytron™ are trademarks of DSM.

All information supplied by or on behalf of DSM in relation to its products, whether in the nature of data, recommendations or otherwise, is supported by research and, in good faith, believed reliable, but DSM assumes no liability and makes no warranties of any kind, express or implied, including, but not limited to, those of title, merchantability, fitness for a particular purpose or non-infringement or any warranty arising from a course of dealing, usage, or trade practice whatsoever in respect of application, processing or use made of the aforementioned information, or product. The user assumes all responsibility for the use of all information provided and shall verify quality and other properties or any consequences from the use of all such information.

Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values. This document replaces all previous versions relating to this subject.

Copyright © DSM 2021. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of DSM.



DSM

BRIGHT SCIENCE. BRIGHTER LIVING.

Property Data (Provisional)

Arnitel[®] ID2060-HT

Print Date: 2021-02-27

Properties	Typical Data	Unit	Test Method
Strain at break (Z-X direction, up-right)	55	%	Sim. to ISO 527-1/-2
Thermal properties		Value	
Melting temperature (10°C/min)	208	°C	ISO 11357-1/-3
Glass transition temperature (10°C/min)	-10	°C	ISO 11357-1/-2
Other properties		Value	
Humidity absorption	0.1	%	Sim. to ISO 62
Density	1270	kg/m ³	ISO 1183

Akulon®, Arnite®, Arnitel®, EcoPaXX®, ForTii®, Novamid®, Stanyl® and Xytron™ are trademarks of DSM.

All information supplied by or on behalf of DSM in relation to its products, whether in the nature of data, recommendations or otherwise, is supported by research and, in good faith, believed reliable, but DSM assumes no liability and makes no warranties of any kind, express or implied, including, but not limited to, those of title, merchantability, fitness for a particular purpose or non-infringement or any warranty arising from a course of dealing, usage, or trade practice whatsoever in respect of application, processing or use made of the aforementioned information, or product. The user assumes all responsibility for the use of all information provided and shall verify quality and other properties or any consequences from the use of all such information.

Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values. This document replaces all previous versions relating to this subject.

Copyright © DSM 2021. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of DSM.



DSM

BRIGHT SCIENCE. BRIGHTER LIVING.