

Partlist for 3D prints for Resistell:

Preferred filament: Spectrumfilaments.com

Pos.	Quantity	Part description	No. of heads needed	Nozzle size	Filament	Estimated print time per part on CraftBot3
1	7	Panel 1	1	0.4 mm	22.9 m white preferred	
2	7	Panel 2	2	0.4 mm	7.2 m white, 7.0 m green	
3	7	Rack 1	1	0.4 mm	26.3 m green	6 h 28 min
4	30	Left handle	1	0.25 mm	0.7 m per copy white or green	
5	30	Right handle	1	0.25 mm	0.7 m per copy White or green	
6	7	Tray w/cover	1	0.4 mm	9.1 m White or green	1 h 54 min
7	14	Mounting block	1	0.4 mm	0.9 m White or	~13 min

					green	
8	5	Panel 3	1	0.4 mm	20.8 m white preferred	6 h 30 min
9	5	Panel 4	2	0.4 mm	6.7 m white, 11.3 m green	6 h 30 min
10	5	Rack 2	1	0.4 mm	26.3 m green	6 h 10 min
11	10	catcher	1	0.25 mm	0.71 m black matt preferred	~53 min
12	10	lid	1	0.25 mm	3.8 m anthracite/ black matte	
13	10	Big cover	1	0.4 mm	110.1 m green	~23.5 h