SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier		
Trade name or designation of the mixture	WOOD	
Registration number	-	
Synonyms	None.	
Issue date	16-July-2019	
Version number	01	
1.2. Relevant identified uses of the	ne substance or mixture and uses advised against	
Identified uses	3D printer filament	
Uses advised against	None known.	
1.3. Details of the supplier of the safety data sheet		
Supplier		
Company name	MCPP Netherlands BV	
Address	Grasbeemd 19, 5705DE Helmond, The Netherlands	
Telephone	+31 (0)492 210 210 (Office hours Mo Fr. 8:30 - 17:00)	
Contact person	Product Compliance	
e-mail	product.compliance@mcpp-europe.com	
1.4. Emergency telephone number	+31 (0)30 274 8888, only for the doctor	
	National Poison Information Center Utrecht, The Netherlands	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

This mixture does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended.

Hazard summary Not available.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

None.
None.
The mixture does not meet the criteria for classification.
Not available.
Not available.
Not available.
Not available.
None.
Not a PBT or vPvB substance or mixture.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General information					
Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Polylactic acid	30 - < 40	Proprietary	-	-	

Classification:

Chemical name	% CAS-No. / EC No. REACH Registration No. Index No. Notes
wood fibers	20 - < 30
Classification: -	
Other components below repo levels	rtable 30 - < 40
Composition comments	The full text for all H-statements is displayed in section 16.
SECTION 4: First aid meas	sures
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.
.1. Description of first aid meas	
Inhalation	Not likely, due to the form of the product. If exposed to excessive levels of dusts or fumes, remove to fresh air and get medical attention if cough or other symptoms develop.
Skin contact	If burned by contact with hot material, cool molten material adhering to skin as quickly as possible with water, and see a physician for removal of adhering material and treatment of burn. Do not peel polymer from the skin.
Eye contact	Not likely, due to the form of the product. If hot product contacts eye, flush with water for at least 15 minutes and seek medical attention immediately.
Ingestion	Not likely, due to the form of the product.
I.2. Most important symptoms and effects, both acute and lelayed	Exposure may cause temporary irritation, redness, or discomfort.
4.3. Indication of any mmediate medical attention and special treatment needed	Treat symptomatically.
SECTION 5: Firefighting m	leasures
General fire hazards	No unusual fire or explosion hazards noted.
.1. Extinguishing media	
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
5.2. Special hazards arising rom the substance or mixture	During fire, gases hazardous to health may be formed.
5.3. Advice for firefighters Special protective equipment for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Special fire fighting procedures	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
SECTION 6: Accidental rel	ease measures
6.1. Personal precautions, prote	ctive equipment and emergency procedures
For non-emergency personnel	Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.
For emergency responders	Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.
2. Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
3.3. Methods and material for containment and cleaning up	Sweep up or vacuum up spillage and collect in suitable container for disposal. For waste disposal, see section 13 of the SDS.
6.4. Reference to other sections	For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS
SECTION 7: Handling and	storage
.1. Precautions for safe nandling	Observe good industrial hygiene practices.
7.2. Conditions for safe storage, including any ncompatibilities	Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).
7.3. Specific end use(s)	Not available.
Material name: WOOD	SDS

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Components	BGBI. II, no. 184/2001 Type	Value	Form
wood fibers	МАК	5 mg/m3	Inhalable dust.
	STEL	10 mg/m3	Inhalable dust.
Belgium. Exposure Limit Values. Components	Туре	Value	
wood fibers	TWA	10 mg/m3	
Croatia. Dangerous Substance Exposure I Components	Limit Values in the Workplace (ELV Type	/s), Annexes 1 and 2 Value	2, Narodne Novine, 13/ Form
wood fibers	MAC	4 mg/m3	Respirable dust.
		10 mg/m3	Total dust.
	STEL	20 mg/m3	Total dust.
Cyprus. OELs. Control of factory atmosph Components	ere and dangerous substances in Type	factories regulation Value	n, PI 311/73, as amende Form
wood fibers	TWA	2 mg/m3	Dust.
Czech Republic. OELs. Government Decre Components	ее 361 Туре	Value	Form
wood fibers	TWA	6 mg/m3	Dust.
Denmark. Exposure Limit Values Components	Туре	Value	Form
wood fibers	TLV	3 mg/m3	Total dust.
-	Tomo	Malua	Form
Components	Type TWA	Value 2 mg/m3 10 mg/m3	Form Total dust. Fine dust.
Components wood fibers Finland. Workplace Exposure Limits	TWA	2 mg/m3 10 mg/m3	Total dust. Fine dust.
Components wood fibers Finland. Workplace Exposure Limits Components	TWA Type	2 mg/m3 10 mg/m3 Value	Total dust. Fine dust. Form
Components wood fibers Finland. Workplace Exposure Limits Components	TWA Type STEL	2 mg/m3 10 mg/m3 Value 10 mg/m3	Total dust. Fine dust. Form Dust.
Components wood fibers Finland. Workplace Exposure Limits Components wood fibers France. Threshold Limit Values (VLEP) for	TWA Type STEL TWA	2 mg/m3 10 mg/m3 Value 10 mg/m3 5 mg/m3	Total dust. Fine dust. Form Dust. Dust.
Components wood fibers Finland. Workplace Exposure Limits Components wood fibers France. Threshold Limit Values (VLEP) for Components	TWA Type STEL TWA Occupational Exposure to Chemic	2 mg/m3 10 mg/m3 Value 10 mg/m3 5 mg/m3 cals in France, INRS	Total dust. Fine dust. Form Dust. Dust.
Components wood fibers Finland. Workplace Exposure Limits Components wood fibers France. Threshold Limit Values (VLEP) for Components	TWA Type STEL TWA Occupational Exposure to Chemic Type VME	2 mg/m3 10 mg/m3 Value 10 mg/m3 5 mg/m3 cals in France, INRS Value	Total dust. Fine dust. Form Dust. Dust.
Components wood fibers Finland. Workplace Exposure Limits Components wood fibers France. Threshold Limit Values (VLEP) for Components wood fibers Regulatory status: Indicative limit (VI Iceland. OELs. Regulation 154/1999 on occ	TWA Type STEL TWA Occupational Exposure to Chemic Type VME _)	2 mg/m3 10 mg/m3 Value 10 mg/m3 5 mg/m3 cals in France, INRS Value	Total dust. Fine dust. Form Dust. Dust.
Components wood fibers Finland. Workplace Exposure Limits Components wood fibers France. Threshold Limit Values (VLEP) for Components wood fibers Regulatory status: Indicative limit (VI Iceland. OELs. Regulation 154/1999 on occ Components	TWA Type STEL TWA Occupational Exposure to Chemic Type VME L) cupational exposure limits	2 mg/m3 10 mg/m3 Value 10 mg/m3 5 mg/m3 cals in France, INRS Value 10 mg/m3	Total dust. Fine dust. Form Dust. Dust. 5 ED 984
Components wood fibers Finland. Workplace Exposure Limits Components wood fibers France. Threshold Limit Values (VLEP) for Components wood fibers Regulatory status: Indicative limit (VI Iceland. OELs. Regulation 154/1999 on occ Components wood fibers Ireland. Occupational Exposure Limits	TWA Type STEL TWA Occupational Exposure to Chemic Type VME L) Cupational exposure limits Type	2 mg/m3 10 mg/m3 Value 10 mg/m3 5 mg/m3 cals in France, INRS Value 10 mg/m3	Total dust. Fine dust. Form Dust. Dust. S ED 984 Form
Components wood fibers Finland. Workplace Exposure Limits Components wood fibers France. Threshold Limit Values (VLEP) for Components wood fibers Regulatory status: Indicative limit (VI Iceland. OELs. Regulation 154/1999 on occ Components wood fibers Ireland. Occupational Exposure Limits Components	TWA Type STEL TWA Occupational Exposure to Chemic Type VME _) Cupational exposure limits Type TWA	2 mg/m3 10 mg/m3 Value 10 mg/m3 5 mg/m3 cals in France, INRS Value 10 mg/m3 Value 3 mg/m3	Total dust. Fine dust. Form Dust. Dust. S ED 984 Form Total dust and mist.
Components wood fibers Finland. Workplace Exposure Limits Components wood fibers France. Threshold Limit Values (VLEP) for Components wood fibers Regulatory status: Indicative limit (VI Iceland. OELs. Regulation 154/1999 on occ Components wood fibers Ireland. Occupational Exposure Limits Components wood fibers Italy. Occupational Exposure Limits	TWA Type STEL TWA Occupational Exposure to Chemia Type VME L) Cupational exposure limits Type TWA Type TWA	2 mg/m3 10 mg/m3 Value 10 mg/m3 5 mg/m3 cals in France, INRS Value 10 mg/m3 Value 3 mg/m3 Value	Total dust. Fine dust. Form Dust. Dust. S ED 984 Form Total dust and mist. Form
Components wood fibers Finland. Workplace Exposure Limits Components wood fibers France. Threshold Limit Values (VLEP) for Components wood fibers Regulatory status: Indicative limit (VI Iceland. OELs. Regulation 154/1999 on occ Components wood fibers Ireland. Occupational Exposure Limits Components Wood fibers Italy. Occupational Exposure Limits Components	TWA Type STEL TWA Occupational Exposure to Chemie Type VME L) Cupational exposure limits Type TWA Type TWA Type TWA	2 mg/m3 10 mg/m3 Value 10 mg/m3 5 mg/m3 cals in France, INRS Value 10 mg/m3 Value 3 mg/m3 Value 10 mg/m3 Value	Total dust. Fine dust. Form Dust. Dust. S ED 984 Form Total dust and mist. Form
2001) Components wood fibers Finland. Workplace Exposure Limits Components wood fibers France. Threshold Limit Values (VLEP) for Components wood fibers Regulatory status: Indicative limit (VI Iceland. OELs. Regulation 154/1999 on occ Components wood fibers Ireland. Occupational Exposure Limits Components wood fibers Italy. Occupational Exposure Limits Components wood fibers Italy. Occupational Exposure Limits Components wood fibers Italy. Occupational Exposure Limits Components	TWA Type STEL TWA Coccupational Exposure to Chemie Type VME L) Cupational exposure limits Type TWA Type TWA Type TWA Type TWA Type TWA	2 mg/m3 10 mg/m3 Value 10 mg/m3 5 mg/m3 cals in France, INRS Value 10 mg/m3 Value 3 mg/m3 Value 10 mg/m3 Value 10 mg/m3	Total dust. Fine dust. Form Dust. Dust. S ED 984 Form Total dust and mist. Form

Components	lues for Chemical Substances, General I Type	Value	Form
wood fibers	TWA	2 mg/m3	Dust.
•	orms for Contaminants in the Workplace		
Components	Туре	Value	Form
wood fibers	TLV	5 mg/m3	Total dust.
Portugal. VLEs. Norm on c Components	occupational exposure to chemical agen Type	its (NP 1796) Value	
wood fibers	TWA	10 mg/m3	
Spain. Occupational Expo	sure Limits		
Components	Туре	Value	
wood fibers	TWA	10 mg/m3	
Switzerland. SUVA Grenzv	verte am Arbeitsplatz		
Components	Туре	Value	Form
wood fibers	TWA	3 mg/m3	Respirable fraction.
UK. EH40 Workplace Expo	osure Limits (WELs)		
Components	Туре	Value	Form
wood fibers	STEL	20 mg/m3	Inhalable dust.
	TWA	4 mg/m3	Respirable dust.
		10 mg/m3	Inhalable dust.
logical limit values	No biological exposure limits noted for t	the ingredient(s).	
commended monitoring	Follow standard monitoring procedures		
cedures	J J J J J J J J J J J J J J J J J J J		
ived no effect levels IELs)	Not available.		
dicted no effect acentrations (PNECs)	Not available.		
Exposure controls			
propriate engineering htrols	Good general ventilation (typically 10 ai should be matched to conditions. If app or other engineering controls to maintai exposure limits have not been establish	olicable, use process enclosu in airborne levels below reco	ires, local exhaust ventilation mended exposure limits.
ividual protection measures General information	s, such as personal protective equipmer Personal protection equipment should b		CEN standards and in
	discussion with the supplier of the personal	onal protective equipment.	
Eye/face protection	Wear safety glasses with side shields (or goggles).	
Skin protection			
- Hand protection	Wear appropriate chemical resistant glo	oves.	
- Other	Wear suitable protective clothing.		
Respiratory protection	In case of insufficient ventilation, wear s	suitable respiratory equipme	nt.
	Wear appropriate thermal protective clo	othing, when necessary.	
Thermal hazards	wear appropriate merinal protective of	U ,	
	Always observe good personal hygiene and before eating, drinking, and/or smo equipment to remove contaminants.	e measures, such as washing	

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	
Physical state	Solid.
Form	filament
Colour	Color depends on product specification
Odour	Slight.

Odour threshold	Not available.		
рН	Not available.		
Melting point/freezing point	140 - 150 °C (284 - 302 °F)		
Initial boiling point and boiling range	Not available.		
Flash point	Not available.		
Evaporation rate	Not available.		
Flammability (solid, gas)	Not available.		
Upper/lower flammability or exp	losive limits		
Flammability limit - lower (%)	Not available.		
Flammability limit - upper (%)	Not available.		
Vapour pressure	Not available.		
Vapour density	Not available.		
Relative density	Not available.		
Solubility(ies)			
Solubility (water)	Not available.		
Partition coefficient (n-octanol/water)	Not available.		
Auto-ignition temperature	Not available.		
Decomposition temperature	Not available.		
Viscosity	Not available.		
Explosive properties	Not explosive.		
Oxidising properties	Not oxidising.		
9.2. Other information	$1.10 - 1.20 \mathrm{g/cm^3}$		
Density	1,10 - 1,30 g/cm ³		
SECTION 10: Stability and	reactivity		
10.1. Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.		
10.2. Chemical stability	Material is stable under normal conditions.		
10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.		
10.4. Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the decomposition temperature. Contact with incompatible materials.		
10.5. Incompatible materials	Strong oxidising agents.		
10.6. Hazardous decomposition products	No hazardous decomposition products are known.		
SECTION 11: Toxicological information			
General information	Occupational exposure to the substance or mixture may cause adverse effects.		
Information on likely routes of e	xposure		
Inhalation	Based on available data, the classification criteria are not met.		
Skin contact	Based on available data, the classification criteria are not met.		
Eye contact	Based on available data, the classification criteria are not met.		
Ingestion	May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.		
0	Frances and second to many commutations and second and the second second		

Symptoms

Exposure may cause temporary irritation, redness, or discomfort. 11.1. Information on toxicological effects

Acute toxicity Skin corrosion/irritation Serious eye damage/eye irritation	Not known. Based on available data, the classification criteria are not met. Based on available data, the classification criteria are not met.
Respiratory sensitisation	Based on available data, the classification criteria are not met.
Skin sensitisation	Based on available data, the classification criteria are not met.
Germ cell mutagenicity	Based on available data, the classification criteria are not met.

Material name: WOOD 18160 Version #: 01 Issue date: 16-July-2019

Carcinogenicity	Based on available data, the classification criteria are not met.
Hungary. 26/2000 EüM Ordin (as amended) Not listed.	ance on protection against and preventing risk relating to exposure to carcinogens at work
Reproductive toxicity	Based on available data, the classification criteria are not met.
Specific target organ toxicity - single exposure	Based on available data, the classification criteria are not met.
Specific target organ toxicity - repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Based on available data, the classification criteria are not met.
Mixture versus substance information	No information available.
Other information	This product has no known adverse effect on human health.
SECTION 12: Ecological in	formation
12.1. Toxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
12.2. Persistence and degradability	Biodegradable in industrial composting facilities.
12.3. Bioaccumulative potential	
Partition coefficient n-octanol/water (log Kow)	Not available.
Bioconcentration factor (BCF)	Not available.
12.4. Mobility in soil	No data available.
12.5. Results of PBT and vPvB assessment	Not a PBT or vPvB substance or mixture. Not available.

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

Empty containers should be taken to an approved waste handling site for recycling or disposal.

Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

The Waste code should be assigned in discussion between the user, the producer and the waste

Special precautionsDispose in accordance with all applicable regulations.SECTION 14: Transport information

SECTION 13: Disposal considerations

12.6. Other adverse effects

13.1. Waste treatment methods

Disposal methods/information

Contaminated packaging

Residual waste

EU waste code

ADR

14.1. - 14.6.: Not regulated as dangerous goods.

RID

14.1. - 14.6.: Not regulated as dangerous goods.

ADN

14.1. - 14.6.: Not regulated as dangerous goods.

ΙΑΤΑ

14.1. - 14.6.: Not regulated as dangerous goods.

IMDG

14.1. - 14.6.: Not regulated as dangerous goods.

14.7. Transport in bulkNot applicable.according to Annex II ofMARPOL 73/78 and the IBCCodeCode

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended Not listed.

Dispose of in accordance with local regulations.

disposal company.

Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended Not listed. Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended Not listed Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended Not listed. Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended Not listed Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended Not listed Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended Not listed. Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA Not listed Authorisations Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended Not listed. **Restrictions on use** Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended Not listed. Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended. Not listed. Other EU regulations Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended Not listed. Other regulations The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006, as amended. National regulations Follow national regulation on the protection of workers from the risks of exposure to carcinogens and mutagens at work, in accordance with Directive 2004/37/EC. No Chemical Safety Assessment has been carried out. 15.2. Chemical safety assessment **SECTION 16: Other information** List of abbreviations Not available. Not available. References Information on evaluation The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available. method leading to the classification of mixture Full text of any H-statements None. not written out in full under Sections 2 to 15

Revision informationNone.Training informationFollow training instructions when handling this material.DisclaimerThis safety data sheet (SDS) is issued based on the latest reference, data etc currently available.
The information in this SDS has been carefully assessed, but no guarantee is given for its
accuracy. We cannot anticipate all conditions under which this product may be used. It is the
user's responsibility to take appropriate safety measures for handling.